032.0r		2	CCW/CW
032.1r		0 1	
034.0r		32768	10000pulse/rev
036.0r		2500	/
276.0r		2500	
278.0r		32768	
272.1r		0 1	

10	P+		26	PULS+	1
11	P-		27	PULS-	
13	S+		30	SIGN+	2
14	S-		31	SIGN-	
2	A+	A	36	PAO+	A
3	A-		37	PAO-	
4	B+	B	38	PBO+	B
5	B-		39	PBO-	
6	Z+	Z	40	PZO+	Z
7	Z-		41	PZO-	
1	+24V	+24V	1,3	COM+	+
9	GND	+24V	2,12	COM-	-
8	SON		4	SRV-ON	
15	ALRM		21	ALM+	
			22	ALM-	2 COM-
		0V	13	BRKOFF+	