

			X3E		
10	P+		41	CMD PLS	1
11	P-		43	/CMD PLS	
13	S+		37	CMD DIR	2
14	S-		39	/CMD DIR	
2	A+	A	21	0A+	A
3	A-		22	0A-	
4	B+	B	25	0B+	B
5	B-		23	0B-	
6	Z+	Z	13	0Z+	C
7	Z-		24	0Z-	
1	24V	24V	11	COM+	+
9	0V		26	S_ERR-	-
			6	BK-	-
15	ALRM		1	S_ERR+	+
8	SON		9	SRV-ON	
12	BK+		7	BK+	+

	P00.01	0	
	P00.05	0	
/	P00.07	4 5	CCW/CW
	P00.08	10000	
	P00.14	2500	
	P00.16	0 1	
	P00.03		
	P00.04		
	P02.00		
FIR	P02.01		